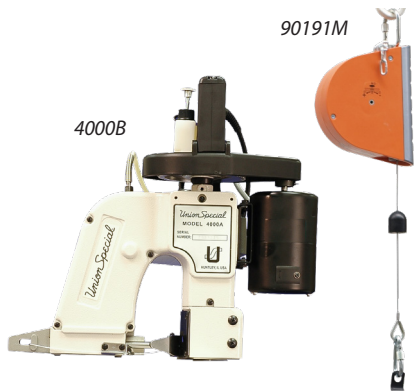


UNION SPECIAL SEWING MACHINES



Union Special Model 4000 Class

The 4000 is a portable, single thread plain feed machine with built in thread chain cutter for efficient, fast and easy closing of bags. Sewing speed 1600–1800 stitches per minute (depending upon material). Stitch length, 3-1/2 stitches per inch. Sewing capacity 3/16" (12 plies of paper). Stitch/seam type 101 Ssa-1. Net wt: 12 lbs, Ship wt: 16 lbs, Ship dims: 15" (L) x 12" (W) x 16" (H).

- Bag Sewer, Single Thread Chainstitch, 110/125V, 50/60HzNo. **4000B**
- Bag Sewer, Single Thread Chainstitch, 220/240V, 50/60Hz No. **4000A**
- Top Lock Spring Balancer.....No. **90191M**
- Hanging Hook (Needed to Hang Machine on Spring Balancer).....No. **90191MA**
- Extra Needles (Pkg. of 1).....No. **D5**



Union Special Model 2200

The Union Special Class 2200 combines upper and lower feed for better gripping on both sides of the bag and accommodates all types of bag material, including geosynthetic material.

The 2200 has a fiberglass-reinforced break-resistant polyamide handle and housing for the electric motor and weighs approximately 11 lbs, so it is lightweight and well-balanced for effortless operation. The motor ball bearings are dust-proof and permanently lubricated. Net wt: 11 lbs, Ship wt: 15 lbs, Ship dims: 17" (L) x 9" (W) x 18" (H).

Standard Equipped:

- Adjustable stitch length: 3–8 1/2 per inch
- Sewing capacity of up to 3/8" or 24 plies of paper
- Single thread chain or two thread double locked stitch available
- Built-in thread chain cutter
- 1200–1700 stitches per minute (depending upon material)
- Direct drive, fan cooled, 1800 RPM electric motor
- Stand-up feature (can stand in an upright position when not in use)

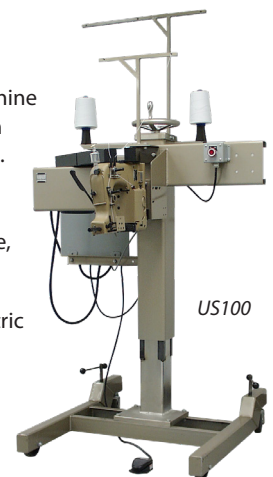
- Bag Sewer, Two Thread Chainstitch, Type 401, 110V, 50/60Hz No. **2200B**
- Bag Sewer, Two Thread Chainstitch, Type 401, 220V, 50/60HzNo. **2200A**
- Bag Sewer, Single Thread Chainstitch, Type 101, 110V, 50/60Hz..... No. **2200BA**
- Bag Sewer, Single Thread Chainstitch, Type 101, 220V, 50/60Hz.....No. **2200AA**
- Top Lock Spring Balancer No. **90191M**
- Hanging Hook (Needed to Hang Machine on Spring Balancer) No. **90191MA**
- Bag Feed-In Guide and Guard (Short)..... No. **2203E**
- Bag Feed-In Guide and Guard (Long)..... No. **2103E**
- Pedestal for Hands-Free Operation, Foot Pedal OperatedNo. **H1400FWS**
- Extra Needles, Pkg. of 50.....No. **2200NEEDLE**



Union Special Model 80800CN Sewing Head

The 80800CN is a heavy duty, plain closure, standard style head sewing machine for closing filled bags and sacks with a two thread double-locked chainstitch (stitch style 401). Thread chain cutting by continuously driven nibbler knives. Stitch length adjustable from 6.5–11mm. Sewing capacity on paper up to 32 piles depending on weight of paper. Up to 1800 SPM, depending on stitch length, operation and material. It is used for closing filled bags of burlap, jute, cotton, plastic and paper.

The 80800CN is used with the US100, basic pedestal with sewing motor, electric controls and movable base for use with the 80800CN head. The US100 has a telescopic column with hand wheel height adjustment, which has square, instead of round, construction to reduce unwanted twisting of the column. The US100 also has a swing out sewing machine mounting plate for easy access to the machine for threading, inspection and maintenance work and foot activated switch. **80800CN:** Ship wt: 72 lbs, Ship dims: 24" (L) x 19" (W) x 19" (H). **US100:** Ship wt: 940 lbs, Ship dims: 48" (L) x 48" (W) x 76" (H).



- Bag Sewing, Single Needle, Plain Closure, Type 401 Stitch..... No. **80800CN**
- Basic Sewing Pedestal, Standard, 230V/3PH/60Hz..... No. **US100**
- Basic Sewing Pedestal, 230V/3PH/50HzNo. **US100/C**
- Mandatory Crating Charge for US100 Pedestal (Domestic or Export) ...No. **US100/DOM**