



No. 1 Corn Set

**Official Grain Dockage Sieves**

Seedbuero Dockage Sieves are manufactured to comply with the specification of the U.S. Department of Agriculture. They are regularly used by federal grain supervision offices, state grain inspection departments and licensed grain inspectors. Most sieves are available in commercial grade only, unless otherwise noted. All federal grain inspectors use precision sieves where available, but for most applications the commercial sieves will suffice. Sieves should be replaced when the perforations show wear in order to maintain accurate results. Slotted sieves used in sizing Rice, Barley and Oats need to be replaced regularly since these grains are highly abrasive. A worn sieve lets too much material pass through, giving inaccurate results. Damaged or dented sieves should always be replaced.

All of the sieves with an alphabetical part number (A, B, C, etc.) are made with 20 gauge B & S aluminum. Sieves with numerical designations (0022, 0021, 0019, etc.) have No. 20 gauge B & S aluminum sides and 20 gauge cold-rolled steel perforated plates. Decimal equivalents of diameter or width are shown in parentheses. Actual dims: 13" Diameter x 2<sup>3</sup>/<sub>8</sub>" Deep, **Sieves A, N and H:** 13" Diameter x 2" Deep, **Pan E:** 13" Diameter x 3" Deep. See **page 41** to find perforation sizes for numerical sieves like **No. 0105** or **No. 0155**. **MADE IN USA.**

Sieves Sets	Commerical	Precision	Individual Sieves	Commerical	Precision
<b>Corn</b>			1 <sup>7</sup> / <sub>64</sub> " Round (0.1875") Scalper .....	No. A.....	No. A-P
Includes A, Y and E .....	No. 1 Set .....	No. 1P Set	5 <sup>5</sup> / <sub>64</sub> " Single Triangle (0.0781").....	No. B.....	No. B-P
<b>Wheat, Rye and Oats</b>			1 <sup>1</sup> / <sub>2</sub> " Round (0.0833").....	No. C.....	No. C-P
Includes A, B, C, D, W and E .....	No. 2D Set.....	No. 2DP Set	4.5 <sup>5</sup> / <sub>64</sub> " x 1 <sup>1</sup> / <sub>2</sub> " Oblong (0.0703").....	No. D.....	N/A
Includes A, B, C, F, W and E .....	No. 2F Set.....	No. 2FP Set	.064" x 3 <sup>3</sup> / <sub>8</sub> " Oblong (0.0703").....	N/A.....	No. F-P
<b>Soybean</b>			9 <sup>5</sup> / <sub>64</sub> " Dbl. Triangle (0.1406") .089" Inscribed Circle...	No. G.....	N/A
Includes H, I and E .....	No. 3 Set .....	No. 3P Set	10 <sup>5</sup> / <sub>64</sub> " x 3 <sup>3</sup> / <sub>4</sub> " Oblong (0.1563") Scalper .....	No. H.....	N/A
<b>Cottonseed</b>			8 <sup>5</sup> / <sub>64</sub> " Round (0.1250").....	No. I.....	No. I-P
Includes A and E.....	No. 4 Set .....	No. 4P Set	10 <sup>5</sup> / <sub>64</sub> " Round (0.1563").....	No. J.....	N/A
<b>Barley</b>			2.5 <sup>5</sup> / <sub>64</sub> " Round (0.0391").....	No. K.....	N/A
Includes B, L and E.....	No. 5L Set.....	No. 5LP Set	5 <sup>5</sup> / <sub>64</sub> " x 3 <sup>3</sup> / <sub>4</sub> " Slot (0.0781") .....	N/A.....	No. L
Includes B, M and E.....	No. 5M Set.....	No. 5MP Set	5.5 <sup>5</sup> / <sub>64</sub> " x 3 <sup>3</sup> / <sub>4</sub> " Slot (0.0859").....	N/A.....	No. M
<b>Flax</b>			10 <sup>5</sup> / <sub>64</sub> " Round Scalper (0.1563") .....	No. N.....	N/A
Includes T, U and E .....	No 6 Set .....	N/A	6 <sup>5</sup> / <sub>64</sub> " x 3 <sup>3</sup> / <sub>4</sub> " Slot (0.0938") .....	N/A.....	No. P
<b>Canola</b>			6.5 <sup>5</sup> / <sub>64</sub> " x 3 <sup>3</sup> / <sub>4</sub> " Slot (0.1016") .....	N/A.....	No. Q
Includes R, S, T, V, Y and E.....	No. 7 Set .....	N/A	.028" x 1 <sup>5</sup> / <sub>32</sub> " Slot .....	No. R.....	N/A
<b>Rice</b>			.0395" x 1 <sup>5</sup> / <sub>32</sub> " Slot.....	No. S.....	N/A
Includes X, Y, Z and E .....	No. 8 Set .....	N/A	3 <sup>3</sup> / <sub>64</sub> " x 3 <sup>3</sup> / <sub>8</sub> " Oblong (0.0469").....	No. T.....	N/A
<b>Sorghum</b>			4.5 <sup>5</sup> / <sub>64</sub> " Round (0.0703").....	No. U.....	N/A
Includes B, K and E .....	No. 9 Set .....	No. 9P Set	.035" x 1 <sup>5</sup> / <sub>32</sub> " Slot .....	No. V.....	N/A
<b>Weevil</b>			5 <sup>5</sup> / <sub>64</sub> " Round (0.0781").....	No. W.....	N/A
Includes C and E.....	No. 10 Set.....	No. 10P Set	5.5 <sup>5</sup> / <sub>64</sub> " Round (0.0859").....	No. X.....	N/A
<b>Sunflower Seed (Confectionery)</b>			6 <sup>5</sup> / <sub>64</sub> " Round (0.0938") .....	No. Y.....	N/A
Includes A, B, J and E .....	No. 11 Set.....	No. 11P Set	6.5 <sup>5</sup> / <sub>64</sub> " Round (0.1016").....	No. Z.....	N/A
<b>Lentils</b>			Solid Bottom Pan (for Use with All Sieves) .....	No. E.....	N/A
Includes 0032, A, 0050 and E.....	No. 12 Set.....	N/A			
<b>Whole Dry Peas</b>					
Includes 0105, H, 0110, 0115, and E.....	No. 14 Set.....	N/A			
<b>Split Peas</b>					
Includes A, I, J, K, Y and E.....	No. 14 Set.....	N/A			



ST-SS

**Seedbuero Sieve Shaker**

The Seedbuero Sieve Shaker is adaptable for use with the Seedbuero Official Grain Dockage Sieves as shown above. The ST-SS will hold one bottom pan with one sieve or one bottom pan, one sieve and one scalping sieve. A light jarring action keeps material moving over sieves and helps keep the sieve opening clean. The unit is equipped with a timer preset to the USDA-AMS/FGIS specified 30 strokes, however it can be set between 5–100 strokes. Drive components are covered with ABS guard. Net wt: 34 lbs, Actual dims: 23" (L) x 10<sup>1</sup>/<sub>2</sub>" (W) x 8<sup>1</sup>/<sub>2</sub>" (H), Ship wt: 39 lbs, Ship dims: 27" (L) x 17" (W) x 12" (H).

Seedbuero Sieve Shaker, 110V, 60Hz..... **No. ST-SS**  
 Transformer for 220V Operation..... **No. K22**